

# **International Diploma**

## in

# Stores, Inventory and Warehouse Management

This is a Program to train and produce effective professional stores and inventory personnel and managers.



An enterprise's success can be greatly affected by the efficiency of its stores operations; efficient stores management can save money, help retain customers and maintain continuous operations; but stores mismanagement can lose an enterprise money, customers and production. A stores manager must be able to manage stores, stockyards and inventory; and plan, organise and coordinate inventory work; and train, supervise and control stores personnel; this Program teaches how that is done, and how to carry our stores management and stock control tasks effectively and professionally.

### **Course Outline**

#### Module 1 - Introduction to Storekeeping, Stock Control and Stores Management

Why Stores are necessary Types of enterprises needing Stores: industrial, manufacturing and construction trading & distribution service and utility Variety of stock/inventory items and materials What is involved in storekeeping What is involved in storekeeping What is involved in stores and warehouse management Stores as a non-productive service function The importance of the provision of a speedy and efficient Stores service to its main "users" Relations of Stores with other departments: production, sales, purchasing, accounts, the supply chain

#### **Principles of Management**

What management is and its purpose The functions of management: planning organising co-ordinating commanding and motivating controlling and supervising The management of personnel: recruitment: internal recruitment - what is involved external recruitment - sources iob descriptions employee specifications attributes and qualities sought in stores personnel employment interviews: objectives, preparations, interviewers, conduct selection of suitable candidiate(s) induction and introduction training on the job

#### Module 2 - Storehouse & Warehouse Premises: Location and Layout

Advantages and disadvantages of: ground level location upper storey location basement location Multi-storey Stores Converting buildings to storehouses Factors in the location of new stores buildings Design and construction of new storehouses Storehouse floors Doorways and other openings: types of doors, advantages and disadvantages of each type Lighting in storehouses Storehouse heating Storehouse cooling Ventilation of storehouses Types of Stores: central and departmental centralisation and decentralisation Stores layout for: economy, accessibility, flexibility, protection common and specialised layouts

#### **Module 3 - Stores Equipment**

Types of stores equipment: storage equipment: racking and shelving: slotted-angle metal racking and shelving bays and runs open and closed shelving: compartments, sub-compartments, pigeon holes the meaning of "binning" types of bins cupboards and cabinets specialised types of racks reels and tanks pallets and palletisation: advantages of using pallets single decked and double-decked pallets two-way and four-way entry pallets box pallets and post pallets measuring equipment: for weight, dimension, volume, density general stores equipment: ladders, step ladders and steps: safe use and accident prevention general tools: common and specialised types maintenance and repair cleaning equipment protective clothing (PPE): common types

#### Module 4 - Materials Handling

What materials handling involves The importance of efficient materials handling Factors in selecting materials handling systems Costs of equipment What is meant by manual handling: its advantages when it can be used Manual handling equipment: illustrations of common manual handling equipment Powered handling equipment: when it must be used its advantage its disadvantages illustrations of common powered handling equipment Safety: training in manual handling training powered equipment operators Economy of movement: avoiding double handling planning and supervision Packaging: advantages of standard quantities Prevention of damage from careless/improper handling Equipment for order picking/selection: illustrations of common equipment Maintenance of handling equipment

#### Module 5 - Storehouse and Warehouse Security

Prevention of theft of materials: secure doors secure windows and fanlights allocating responsibilities Control of keys: numbering and labelling maintaining a register of keys action in the event of loss or copying of keys Prevention of pilfering of materials: precautions which can be taken: limiting access to the Stores lockable bins and areas marking target items controlling issues on loan by: using a register using tallies Prevention of fraud Protection of stored materials from damage and deterioration: common causes of spoilage: bad handling

water damage and damp dirt and dust temperature and humidity contamination rodents and insects incorrect issue sequence Stock rotation: the first in first out rule Fire prevention: regulations - action to be taken in the event of fire fire fighting equipment fire drills Prevention of injury to stores personnel and others permitted access: common causes of accidents in Stores Protection of stores equipment from loss, damage and deterioration

#### Module 6 – Stockyards

Materials suitable for storage in stockyards Advantages of storage in stockyards Stockyard location Fences and walls Entry/exit points - gates Gatehouses and gatekeepers Types of stockyard surfacing Stockvard security Precautions against fire: fire fighting equipment regulations fire drills Layout of stockyards Stockyard location systems Ensuring a smooth flow of materials/vehicles into, out of and through the stockyard Stockyard handling equipment

#### Module 7 - Identification of Stock Items

Why codes are used in Stores work Advantages accruing from the use of codes: simplicity in ordering accuracy avoidance of duplication and over-ordering assistance in reordering/purchasing simplification of requisitions improvement in stock recording Essentials of stock codes

Types of coding systems: by end use by assembly group by suppliers' codes Steps in constructing a stock coding system Colour coding Grouping and coding by the natures of items Forms of codes: alphabetic numeric alphanumeric Random numeric coding Building a natures of items code Stores catalogues and vocabularies Codes as a basis for stock location systems Standardisation

#### Module 8 - Stock Records

What records are The need for stock records The importance of accurate stock records Information which might be contained in stock records Design and layout of stock records Manually posted stock records: loose cards loose-leaf cards visible cards advantages and disadvantages of each Location of record cards Bin cards Computerised stock records: characteristics and advantages of computers computer hardware computer software: tailor-made programs applications package programs database systems bar-codes

#### Module 9 - Stock Levels and Replenishment/Procurement of Stock

The cost of maintaining stocks: types of costs involved in maintaining them: storehouse/stockyard rent and/or maintenance materials handling expenses administrative expenses and overheads losses or depreciation of stock insurance cover Reasons why organisations maintain stocks despite the cost: operational necessity quantity discounts and credit terms clerical/administrative work and costs economics and economies of scale seasonal factors reserves Importance of setting the correct stock levels: why stocks held should be neither: inadequate nor excessive - examples of situations which can arise from holding too little or too much stock Factors to be considered in setting stock levels: future requirements, replenishment time, shelf-life reserves needed, storage capacity financial considerations, prices and discounts The Pareto Principle - the "80-20 Rule" Budgetary considerations in purchasing and stocking The ABC classification of stocks by usage The reorder stock level The minimum stock level The higher stock level The hastening stock level Average stock levels - calculations Variable stock levels: regular reviews of levels set: why they are essential

#### **Procurement, Provisioning and Purchasing**

Provision-demand documents Basic principles of purchasing: factors involved in selecting suppliers: price, credit terms and discounts offered reliability of delivery proven quality Quality: definition and meaning specifications traditional and contemporary quality processes Order forms Inter-stores indents Average stock turnover: formulae and calculations Reordering systems The ABC system of stock control by value Economic order quantity (EOQ) Materials requirement planning (MRP) system Just-in-time (JIT) stock management Use of spreadsheet technology in stock control

#### Module 10 - Receipts of Stock

Internal and external sources of receipts Modes of transport: road, rail, air, water, courier service containerisation Documents concerning receipts: copy order advice note delivery note carrier's consignment note Receiving procedures: quantity and damage checks Electronic proof of delivery Quality inspections Inspections by stores, technical and inspection department personnel The goods inwards book Goods-received notes Shortage/damage reports Inter-stores transfers: documents Receipts from the production department: documents Internal returns to Stores Returns by customers: documents The stores manager's responsibilities

#### Module 11 - Issues of Stock

The importance of the issuing service provided by the Stores Department Assistance in meeting users' requirements Authorisation for issues: different methods employed control Timing of issues Issues to another section or department: the issue note production programmes or schedules imprest and loan issues, assemblies and kits replacement issues Transfers to another Store Issues to customers: authorisation documents cash sales and credit sales Returns to suppliers: the goods returned outwards note

#### Selection, Order-Picking and Marshalling

Selection: what is involved sectional selection travelling selection Marshalling: what is involved marshalling bays and the marshalling area Training, supervising and checking selection/order-picking, marshalling and issuing personnel

#### **Packing and Despatching**

The despatch department The importance of adequate packaging: containers, packing materials, packing equipment factors influencing methods of transport employed Setting the despatch routine production programmes or schedules imprest and loan issues, assemblies and kits replacement issues Transfers to another Store Issues to customers: authorisation documents cash sales and credit sales Returns to suppliers: the goods returned outwards note

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### Module 12 - Stocktaking, Spot Checks, Stock Valuation

Reasons why stocktaking is performed Periodic stocktaking Continuous stocktaking Circumstances in which continuous stocktaking is necessary: advantages over periodic stocktaking Planning and preparations necessary for accurate stocktaking: teams of stocktakers, training and instructions advance preparations and readying the storehouse/stockyard Stocktaking manually, stock counting sheets Stocktaking using bar code scanners Mobile stocktaking (MoST) - advantages Stocktaking by auditors: possible benefits Spot checks: why and how they are carried out The treatment of discrepancies: deficiencies and surpluses, investigations the stock discrepancy report writing up and writing down

#### Valuation of Stock/Inventory

The master stock list Importance of the accurate valuation of stock How stock values can affect calculated profits or losses Stock obsolescence and redundancy Disposing of obsolete, redundant and damaged stock Stock Reviews

